



MEGHALAYA ENERGY CORPORATION LIMITED
OFFICE OF THE ADDITIONAL CHIEF ENGINEER
MATERIAL MANAGEMENT
LUM JINGSHAI; SHORT ROUND ROAD; SHILLONG-793001
CIN:U40101ML2009GC008374

Phone – 0364-2591930

ace.mm.meecl@gmail.com



TECHNICAL SPECIFICATION FOR FABRICATION ITEMS

Tender No. ACE(MM)/03/2023

*Prepared by the Office of the Additional Chief Engineer (MM),
MeECL, Lum Jingshai, Shillong.*

MEGHALAYA ENERGY CORPORATION LIMITED



OFFICE OF THE ADDITIONAL CHIEF ENGINEER (EL)

MATERIAL MANAGEMENT

LUM JINGSHAI; SHORT ROUND ROAD; SHILLONG-793001

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General Terms & Conditions

1. Scope:

Notwithstanding the quantity indicated in Price schedule, the scope of work of this tender is to establish the unit rate of fabrication items.

2. Accepting of Tender:

- i. MeECL has the right to reject the tender / tenders which do not comply with the tender specifications. Tender / Tenders which comply in all respect to the requirements as stipulated in the tender specification shall be wholly accepted by MeECL.
- ii. Name and Address of the tenderer should be indicated in a distinct manner.
- iii. All the pages of the down loaded documents to be submitted to this office should be signed by the tenderer with date signifying acceptance of the relevant terms & conditions.
- iv. The equipment shall conform in all respect to the relevant IS codes (where applicable) except where otherwise mentioned in the technical specification as enclosed. The tenderer shall assume full responsibility for adequate design and shall ensure that procedures/ techniques conforming to the best modern engineering practices for the operating condition specified are used by the manufacturer.
- v. **Delivery:** Delivery shall be strictly within the time to be specified in the purchase order. Delivery refers to delivery at destination including unloading and placement on plinth unless otherwise stated.
- vi. MeECL reserves the right to accept/ reject any/ all tenders without assigning any reason thereof and is not bound to accept the lowest rate.
- vii. Bid validity of the rate offered should be for a minimum of 2 years with effect from the date of opening of tender.
- viii. L-1 Bidder will be expected to be able to supply the items when ordered at their quoted rates, failing which they may be penalized.
- ix. Tenderer shall note that the MeECL is not bound to place the purchase order with the firm quoting the lowest rates but reserves the right to split the order without assigning

any reasons thereof to place the order partially or wholly on one or a number of suppliers. The offer of these items shall be on individual merit for bid evaluation purposes.

- x. Sample of items will have to be furnished when deemed necessary during the tendering process.
- xi. The bid shall be submitted in 1 (one) sealed envelope containing 3(three) separate sealed envelopes properly super scribed as follows:-

3. (i) Envelop -I:

Tender Fee:

- i. Tender fee in a form of Demand Draft/ Banker's cheque pledged in favour of "the Principal Account of MeECL, Shillong". The cost of the tender downloaded from MeECL website shall be INR 2000.00 (Rupees two thousand) only (inclusive of GST).
- ii. Tender without tender fee as indicated at (i) above shall be summarily rejected.

4. (ii) Envelop-II

Qualification of Bidder.

Tenderer shall submit the following documents failing which the bids shall be considered as non responsive.

- i. The Local Bidders has to produce the Schedule Tribe Certificate and Electoral Photo Identity Card (EPIC) issued by the Election Commission to establish his/ her Indigenous identity along with GST Registration and PAN Card. This however does not apply to the Bidders already registered with MeECL.
- ii. In case of Non-Tribal, the Bidder has to produce the Trading License issued by any of the District Councils (viz. KHADC, JHADC & GHADC) of the State of Meghalaya. However, the Residential Certificate, the Electoral Photo Identity Card (EPIC) to establish the identity as the Indian Citizen along with GST Registration and PAN Card & other relevant documents are also to be submitted. This however does not apply to the Bidders already registered with MeECL.
- iii. The Bidder/ Tenderer should have had experience as per the Scope of this Tender for a minimum of 5(five) accounting year, ie, 17-18, 18-19, 19-20, 20-21, 21-22. Copy of the purchase order should be submitted along with the Bid.
- iv. Minimum average annual turnover (MAAT): The average annual turnover of the Bidder for the last 5(five) years should not be less than **Rs 19.22 lakhs**. Certified copy of the same should be submitted with the Bid.

5. (i) Envelop-III

Offered Bid: Break-up of Tender rate. The tender rates shall be furnished in detailed break-up viz. Ex-work, FOR Destination, Taxes, Freight and Insurance, etc. up to Shillong, Sumer. Rates are to be invariable quoted in the Schedule Format as Price Schedule.

6. Submission of Tender:

- i. The Envelop I, II, III, stated above can be submitted in One Big Envelop properly sealed and should be addressed to : The Additional Chief Engineer (MM),MeECL, Lumjingshai, Shillong.

7. Date of Submission of Tender :

- i. The last date of submission of tender shall be 29/05/2023(14:00 hrs)

8. Opening of Tender:

- i. The opening of Tender shall be in presence of the Bidder/ Bidders or their authorized representative. The opening of Tender shall be on the 29th May 2023 at 15:00 hrs. The venue of the Tender opening shall be in the office chamber of the Additional Chief Engineer(MM), MeECL, Lumjingshai, Shillong. At the time of opening of Bid, only the envelop (i) Tender fee will be opened. Bidders are requested to note the same.

9. Address of Communication:

- i. **The Additional Chief Engineer (MM), MeECL, Lumjingshai, Shillong.**

Additional Chief Engineer(MM)
MeECL, Shillong.

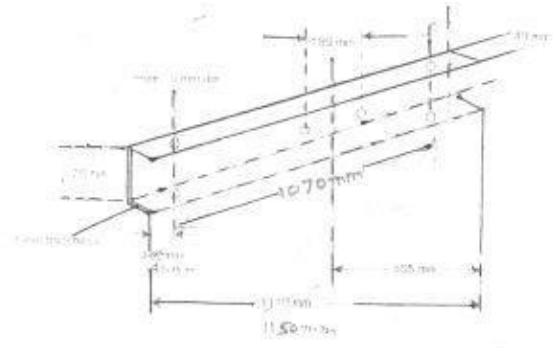
	(i) Top	Each	732					
	(ii) (Middle	Each	367					
	(iii) Bottom	Each	233					
c)	9.5/12.0NDMT							
	(i) Top	Each	793					
	(ii) (Middle	Each	299					
	(iii) Bottom	Each	110					
d)	12.0(HD)/14.5 mt							
	(i) Top	Each	188					
	(ii) (Middle	Each	1					
	(iii) Bottom	Each	98					
6	Stay Clamp(Ms Flat 50*5 mm)							
a)	12.0 H/D / 14.5 Mt	Pair	1					
b)	12.0 N/D / 9.5 Mt	Pair	103					
c)	8.0 Mt.	Pair	253					
d)	7.5 Mt	Pair	259					
7	Cradle guard cross arm for DP Structure							
a)	33 KV (65 * 65 * 6*4320 mm)	Each	1					
b)	11KV (65 * 65 * 6*3800) mm	Each	1					
8	Cradle guard cross arm for							
a)	LT Line	Each	1					
b)	Single Pole 11KV line	Each	1					
9	Service Clamp (25 * 5 mm MS Flat							
a)	25 mm dia	Each	1					
b)	40 mm dia	Each	1					
c)	50 mm dia	Each	1					
10	Fencing Post made by Ms angle:							
a)	Intermediate Post 50 * 50 * 6 3060 mm	Each	10					
b)	Corner Post (65 * 65 * 6 * 3060 mm	Each	40					
c)	End Post (65 * 65 * 6 * 3060 mm	Each	1					
d)	Stay Post 50 * 50 * 6 * 1900 mm	Each	1					
11	Jam clamp (50 * 5 Ms Flat & 50 * 50 * 6 Ms angle)							
a)	8.0 Mt. (Top)	Set	355					
b)	8.0 Mt. (Middl/9.5 & 12 ND (Top)	Set	178					
c)	8.0 Mt. (Bottom/9.5 Mt. & 12 Mt Middle	Set	183					
d)	9.5 Mt & 12 ND (Bottom)/ 12 HD (Top)	Set	675					
e)	12 Mt H/D & 14.5 Mt (Middle)	Set	1					
f)	12 HD/ 14.5 (Bottom)	Set	1					
12	Street light bracket clamp (50 * 5 mm MS)							
a)	7.5 Mt (Top)	Pair	1					
b)	7.5 (Middle/ 8 Mt (Top)	Pair	1					
c)	8 Mt (Middle)/ 9.5 Mt & 12 Mt. ND (Top)	Pair	1					
d)	9.5 Mt/12 Mt ND (Middle)	Pair	1					

e)	12 Mt.HD/14.5 (Top)	Pair	1						
f)	12 Mt HD/ 14.5 Mt (Middle)	Pair	1						
13	Street light bracket made by GI Pipe								
a)	25 mm dia	Pair	1						
b)	40 mm dia	Pair	1						
c)	Highway	Pair	1						
14	11 KV Inverted 'V' Type Cross Arm	Each	1						
15	Lightning spike								
a)	11 KV (Ms angle 50*50*6 & 12 mm dia MS rod)	Each	55						
b)	33 KV (Ms angle 65 * 65 * 6 mm & 16 mm dia Ms rod)	Each	130						
16	HT Top Bracket MS Channel:								
a)	75 * 40 * 4.8 * 310 mm for 12 HD	Each	12						
b)	75 * 40 * 4.8 * 300 mm for 12 ND	Each	478						
c)	75 * 40 * 4.8 * 250 mm for 8.0 Mt.	Each	24						
d)	LT Top bracket MS angle 50 * 50 * 6 * 290 mm	Each	1						
17	MS Channel :								
a)	125 * 65 * 6 mm	Kg	1						
b)	100 * 50 * 6 mm	Kg	1						
c)	75 * 40 4.8 mm	Kg	1						
18	MS Angle :								
a)	65 * 65 * 6 mm	Kg	1						
b)	50 * 50 * 6 mm	Kg	1						
c)	45 * 45 * 6 mm	Kg	1						
d)	40 * 40 * 6 mm	Kg	1						
e)	35 * 35 * 6 mm	Kg	1						
19	MS Flat :								
a)	50 * 5 mm	Kg	1						
b)	45 * 5 mm	Kg	1						
c)	40 * 5 mm	Kg	1						
20	GI Flat :								
a)	50 * 5 mm	Kg	1						
b)	45 * 5 mm	Kg	1						
c)	40 * 5 mm	Kg	1						
d)	30 * 5 mm	Kg	1						
e)	20 * 5 mm	Kg	1						

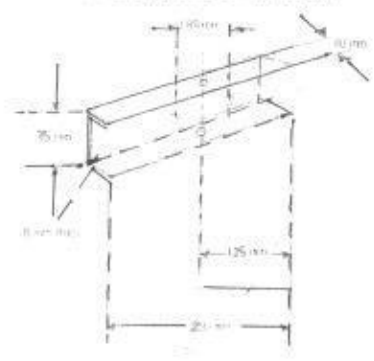
Name and Signature of Bidder

4a 1/2" W.C. Steel Beam

4-8
CHANNEL CROSS BRACKET 40 X 40 X 10MM

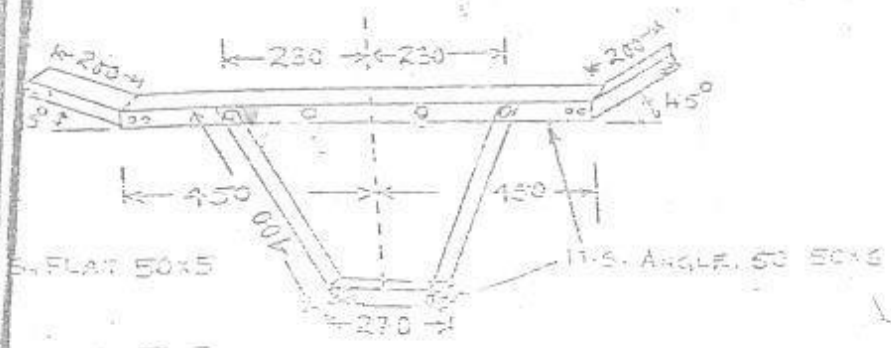


4E
CHANNEL TOP BRACKET 75 X 40 X 7 X 250MM

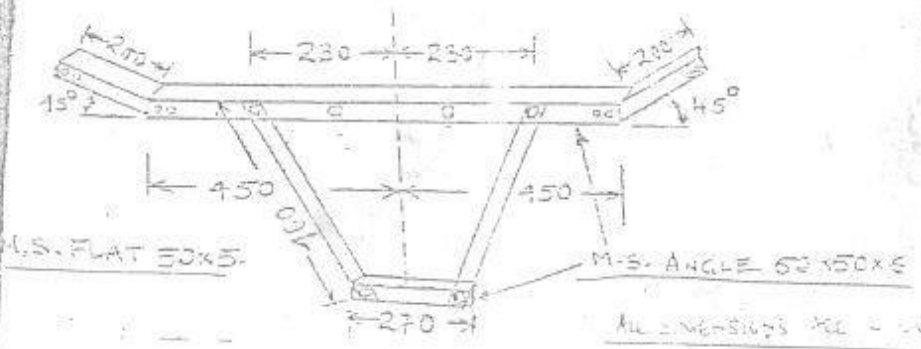


M FOR CRADLE GUARD SUITABLE FOR L.T. LINE

2019-7-23
✓



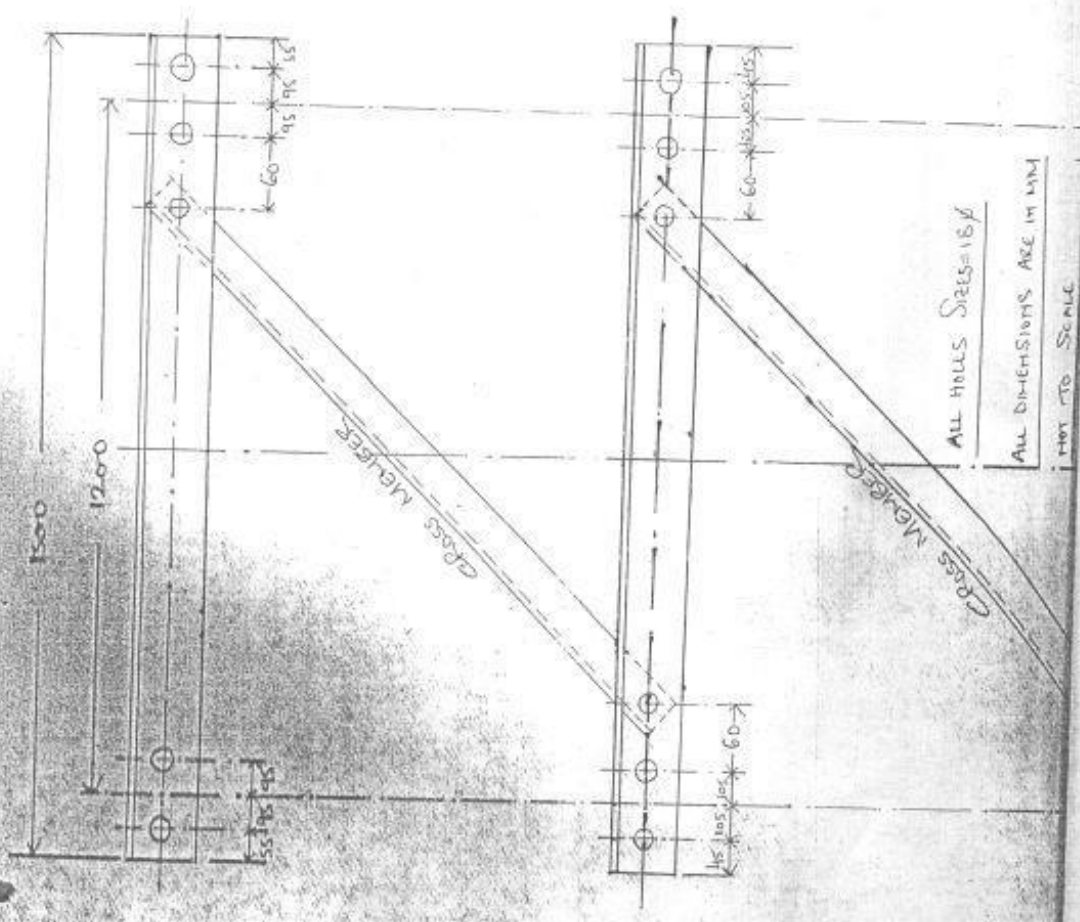
N ARM FOR CRADLE GUARD SUITABLE FOR L.T. LINE



ALL DIMENSIONS ARE IN MM
MILLI METERS = 1000 μm

Fig. 11

1091 21-123
NEW BRACING SET DOUBLE TIE M. S. ANGLE - SIX X SIX B.M.M.



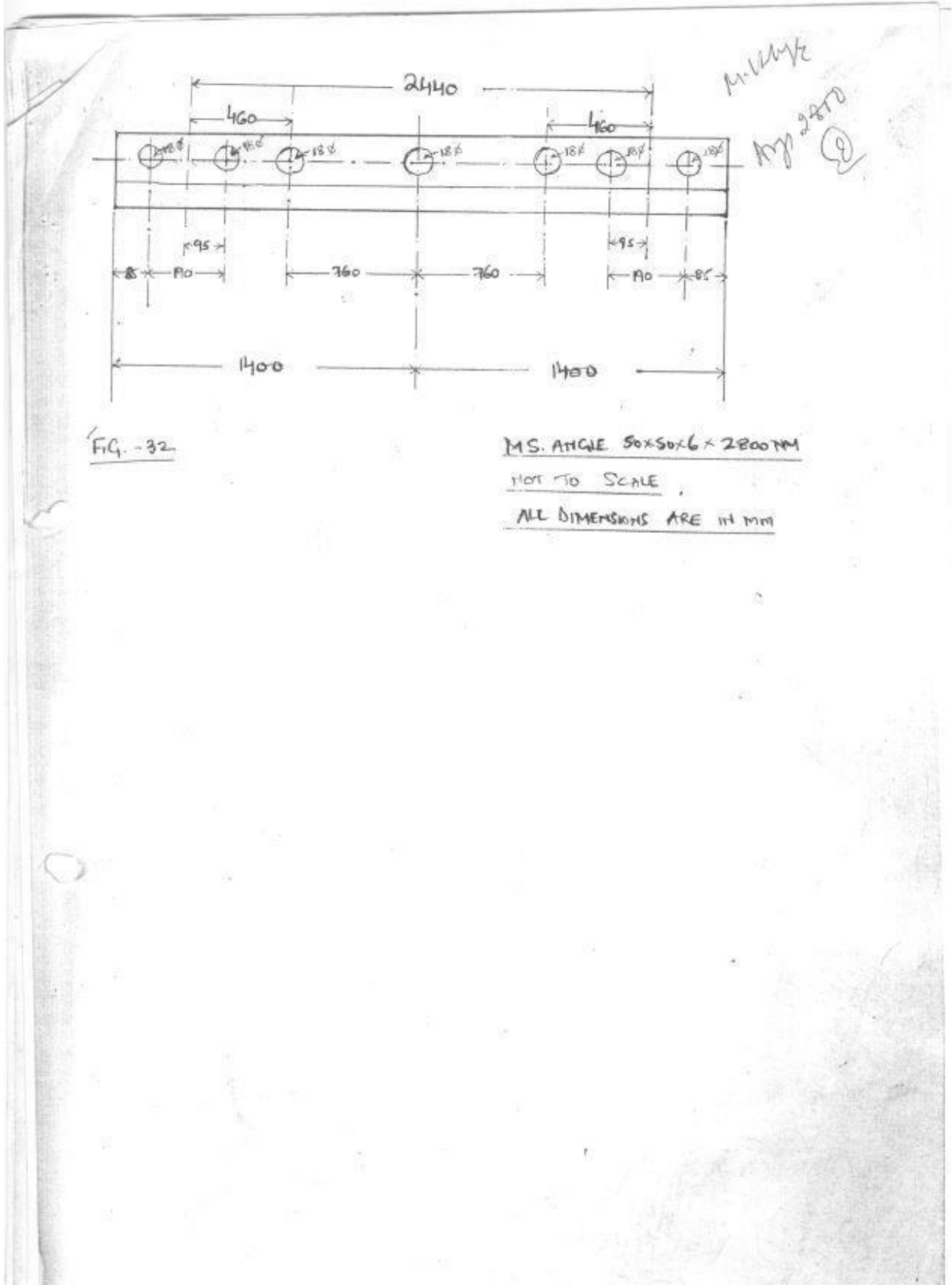


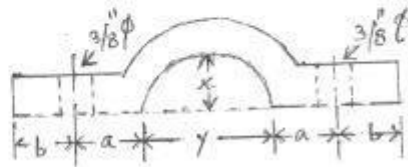
FIG. - 32

MS. ANGLE 50x50x6x2800MM
 NOT TO SCALE
 ALL DIMENSIONS ARE IN MM

Page 24

24

SERVICE / WALL CLAMP



MS FLAT 25x5 MM
NOT TO SCALE

FIG.31

Size of G.I PIPE	x (IN MM)	y (IN MM)	a (IN MM)	b (IN MM)
25mm	10	25	30	25
40mm	25	40	30	25
50mm	35	50	30	25

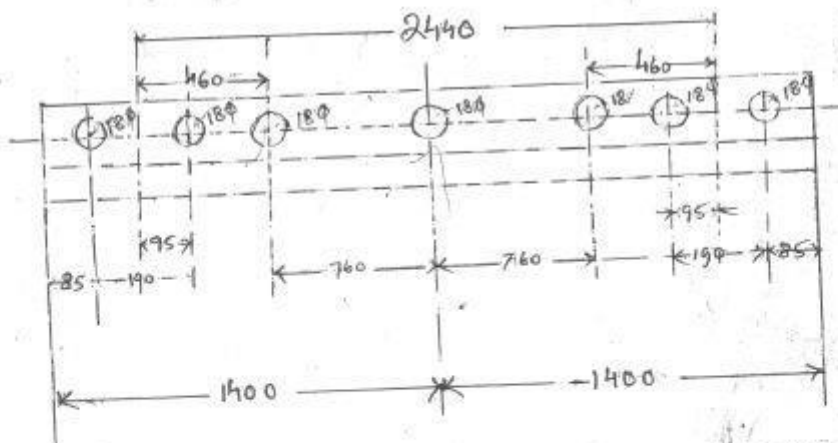


FIG -32

MS ANGLE 50x50x6x2800 MM
NOT TO SCALE
ALL DIMENSIONS ARE IN MM.

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33KV BRACING SET (SINGLE TIER) M.S ANGLE = 50x50x6MM.

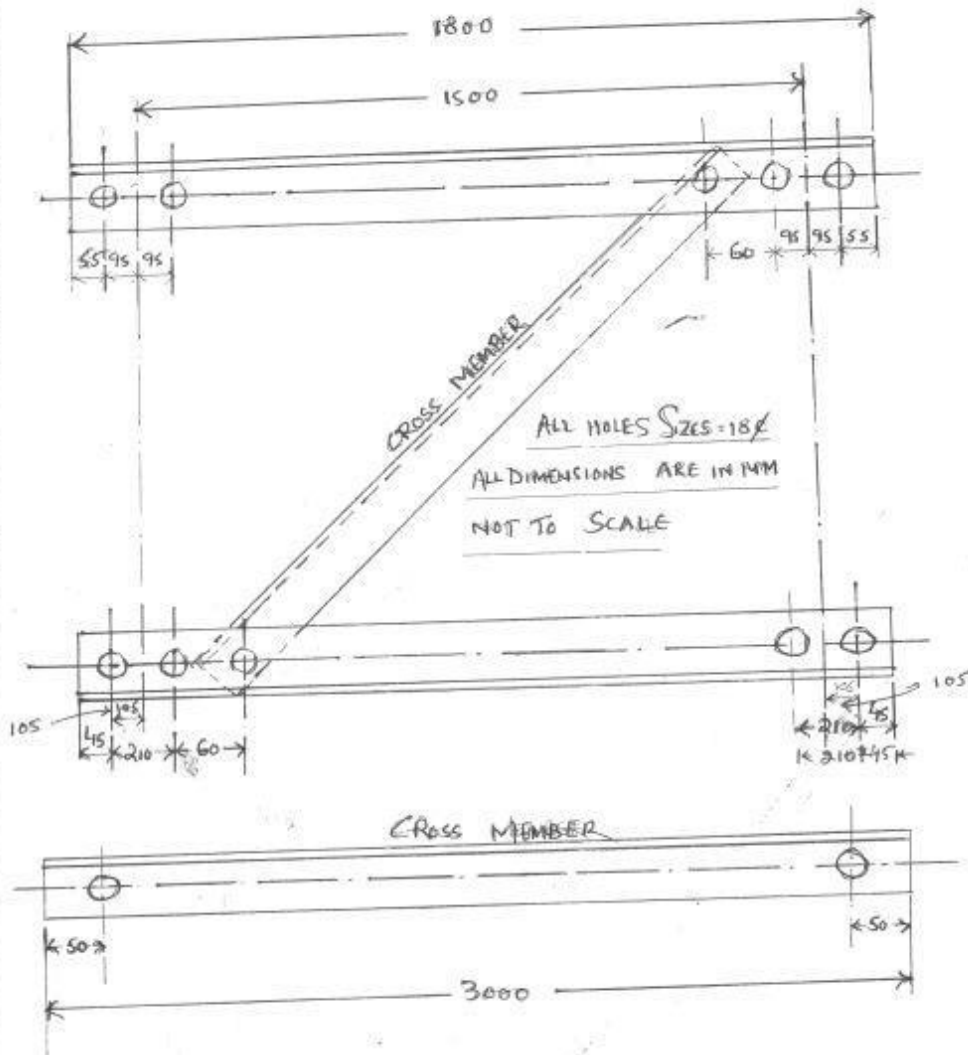


FIG-30

33KV BRACING SET (DOUBLE TIER) MS ANGLE 50x50x6 mm

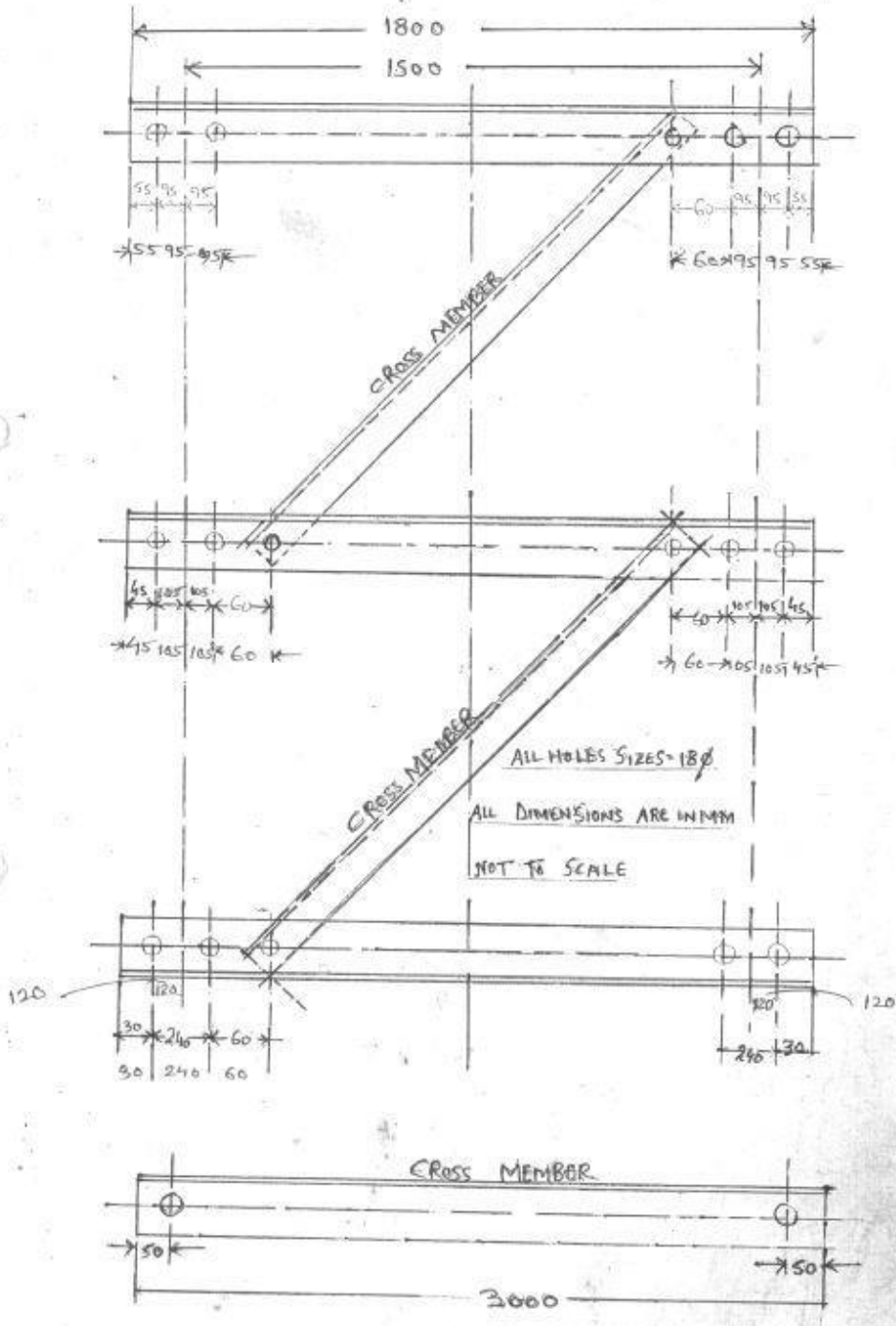


Fig. 29

11KV BRACING SET (DOUBLE TIER) M.S ANGLE - 50x50x6MM

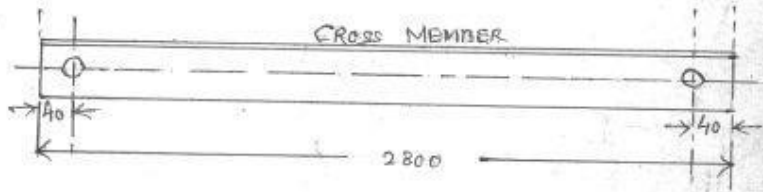
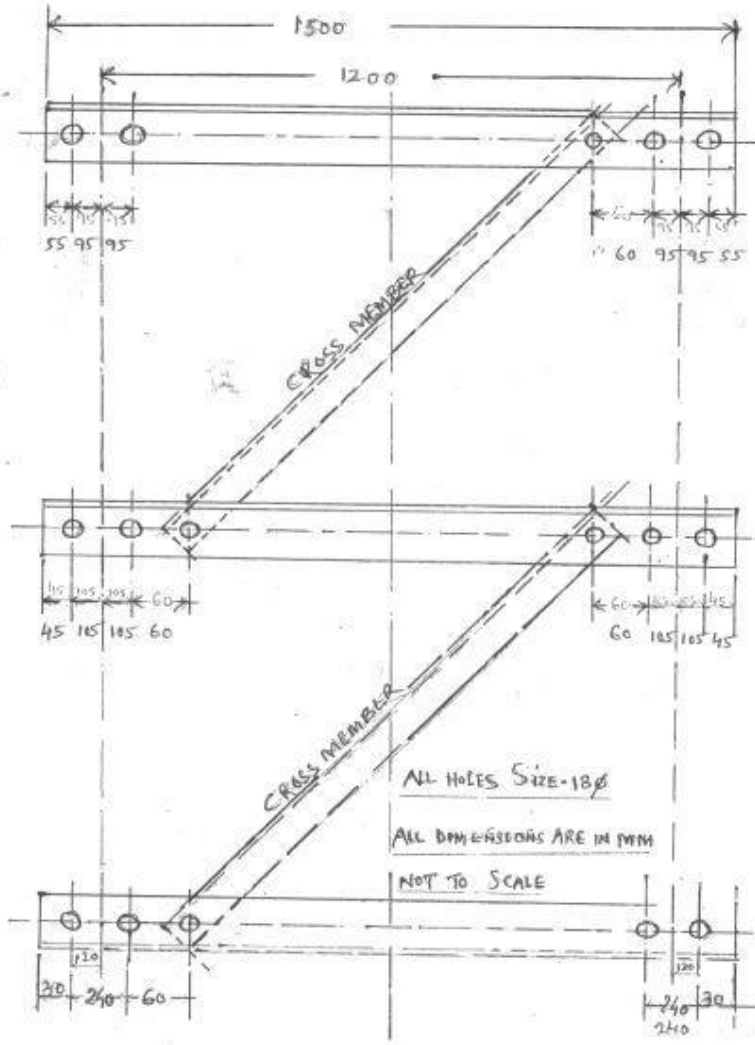
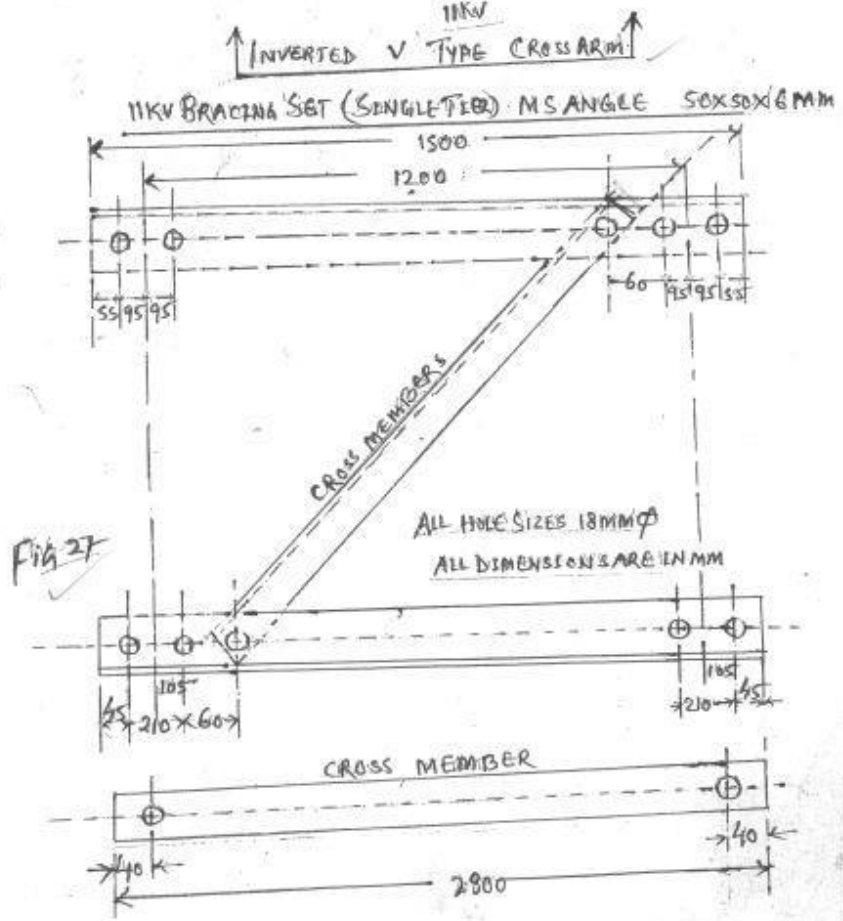
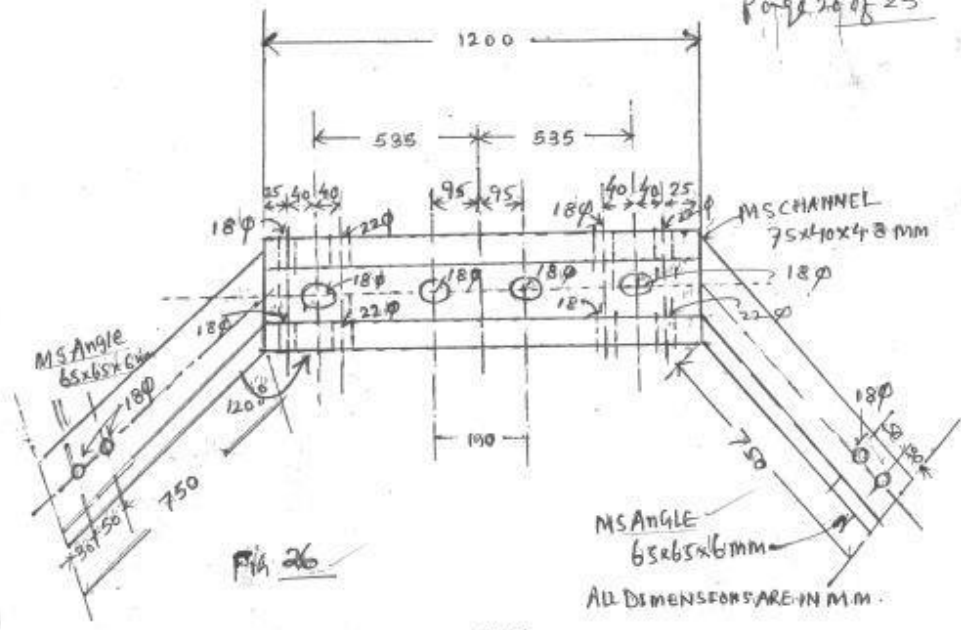


FIG-28



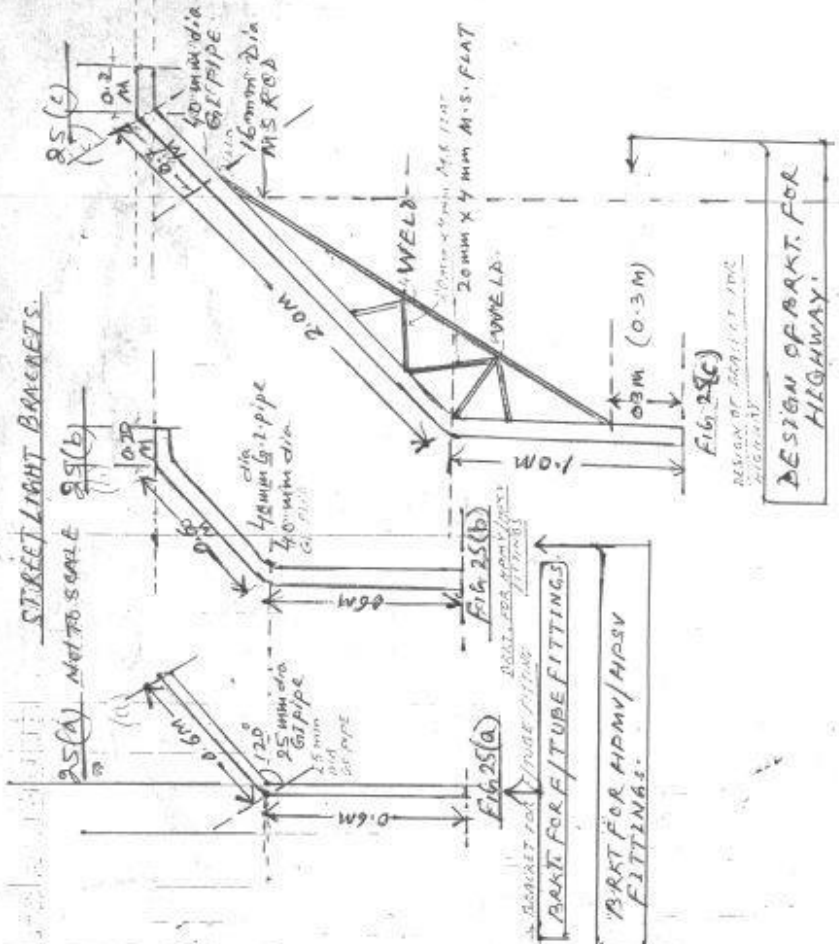
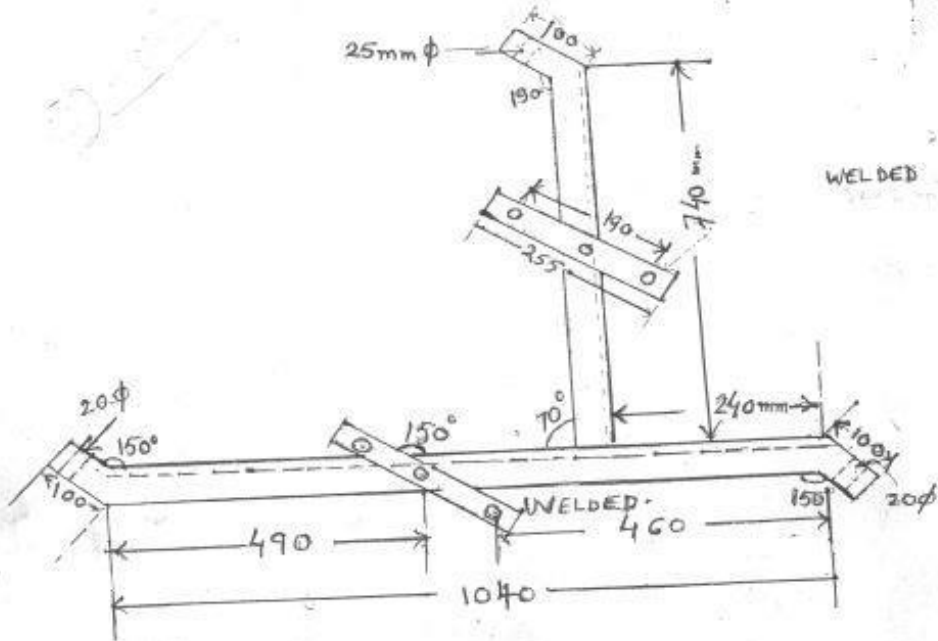


Fig. 25 (c)

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18



Y-CROSS ARM FOR 11KV LINE 50x50x6 mm M.S. ANGLE
ALL DIMENSIONS ARE IN MM.

Fig-24

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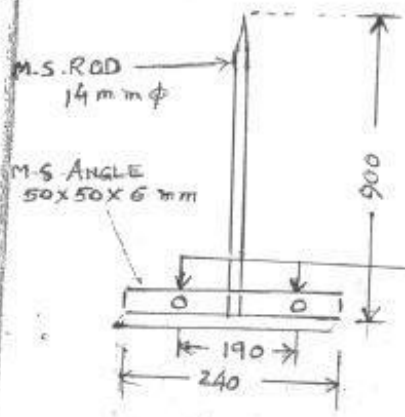


FIG. 22 (i) 11KV

HT TOP BKT. = 120M. H.D

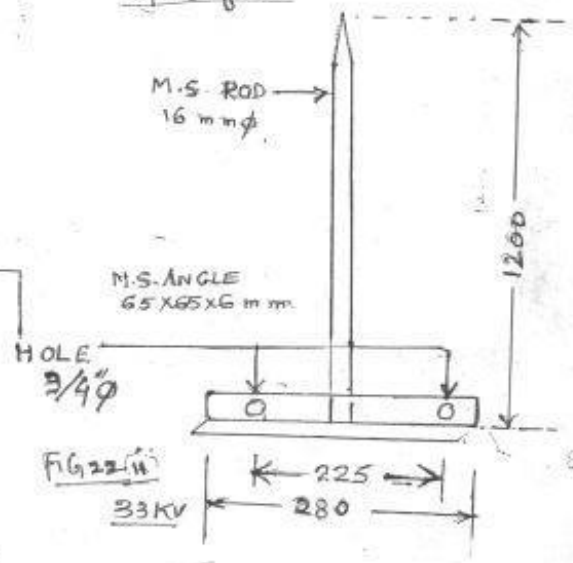


FIG. 22 (ii) 33KV

HT TOP BKT. = 120M. H.D

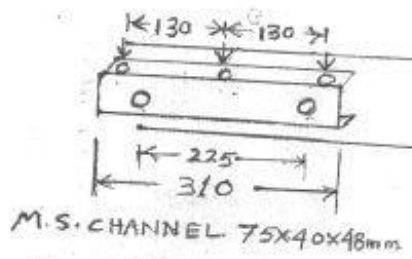


FIG. 23 (i)

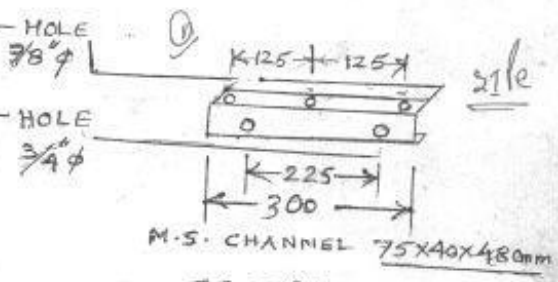
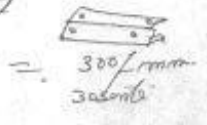
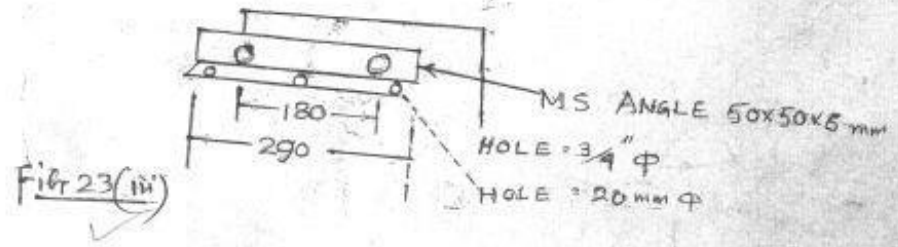


FIG. 23 (ii)



LT. TOP BKT.



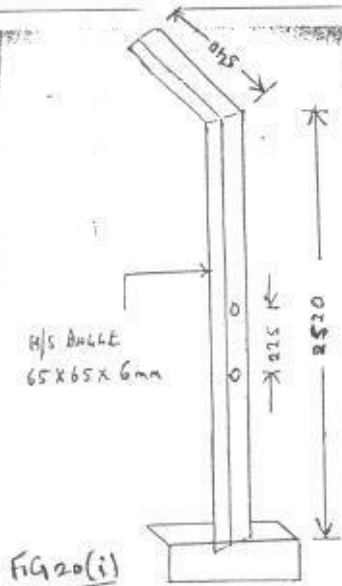


FIG-20(i)

✓ END POST.

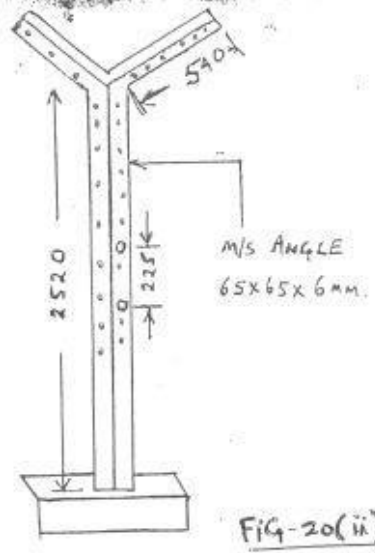


FIG-20(ii)

✓ CORNER POST.

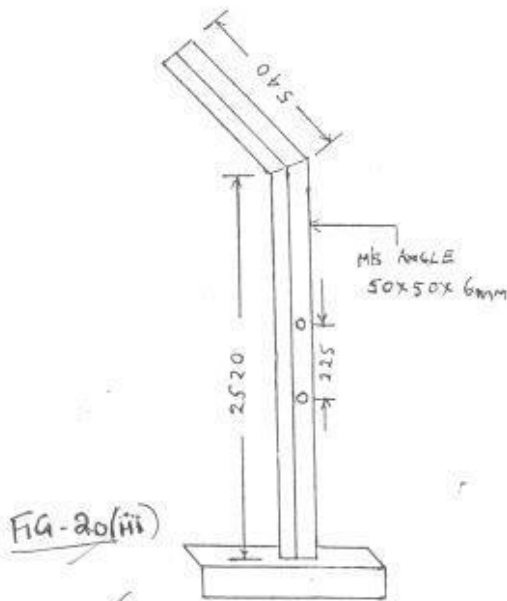


FIG-20(iii)

✓ INTERMEDIATE POST.

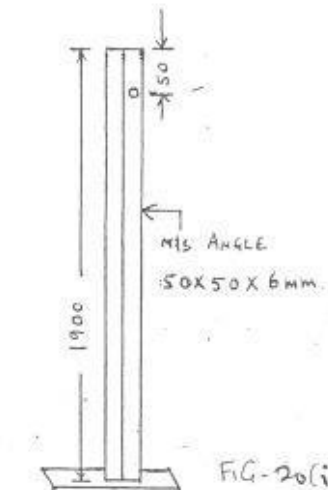


FIG-20(iv)

✓ STAY POST.

✓ CROSS ARM FOR CRADLE GUARD SUITABLE FOR 11 KV D.P. STRUCTURE: (65x65x6mm m/s angle)

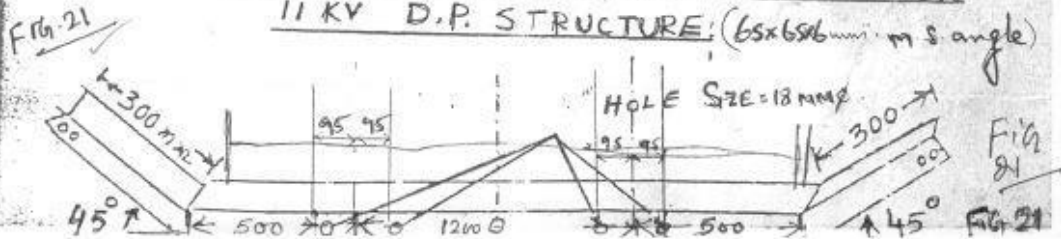


FIG-21

CROSS ARM FOR CRADLE GUARD-SUITABLE FOR L.T. LINE

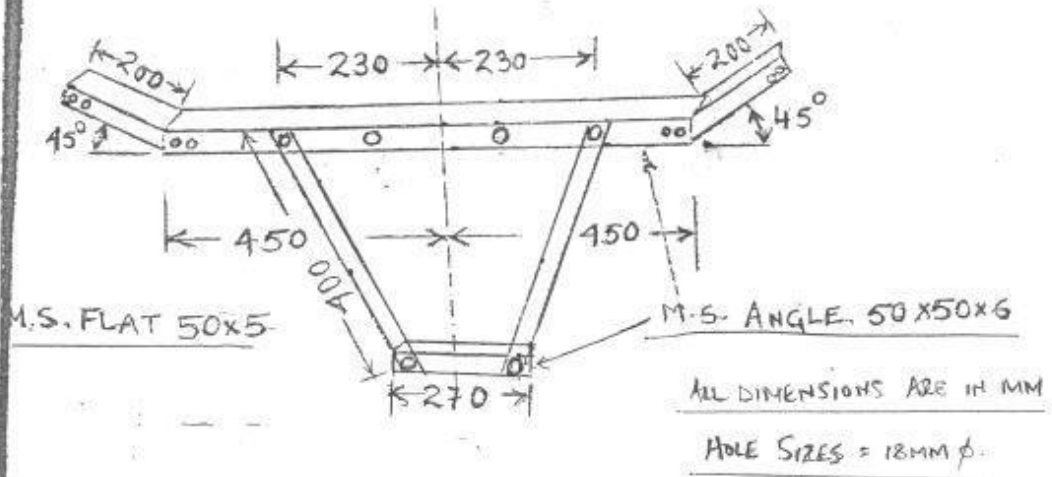
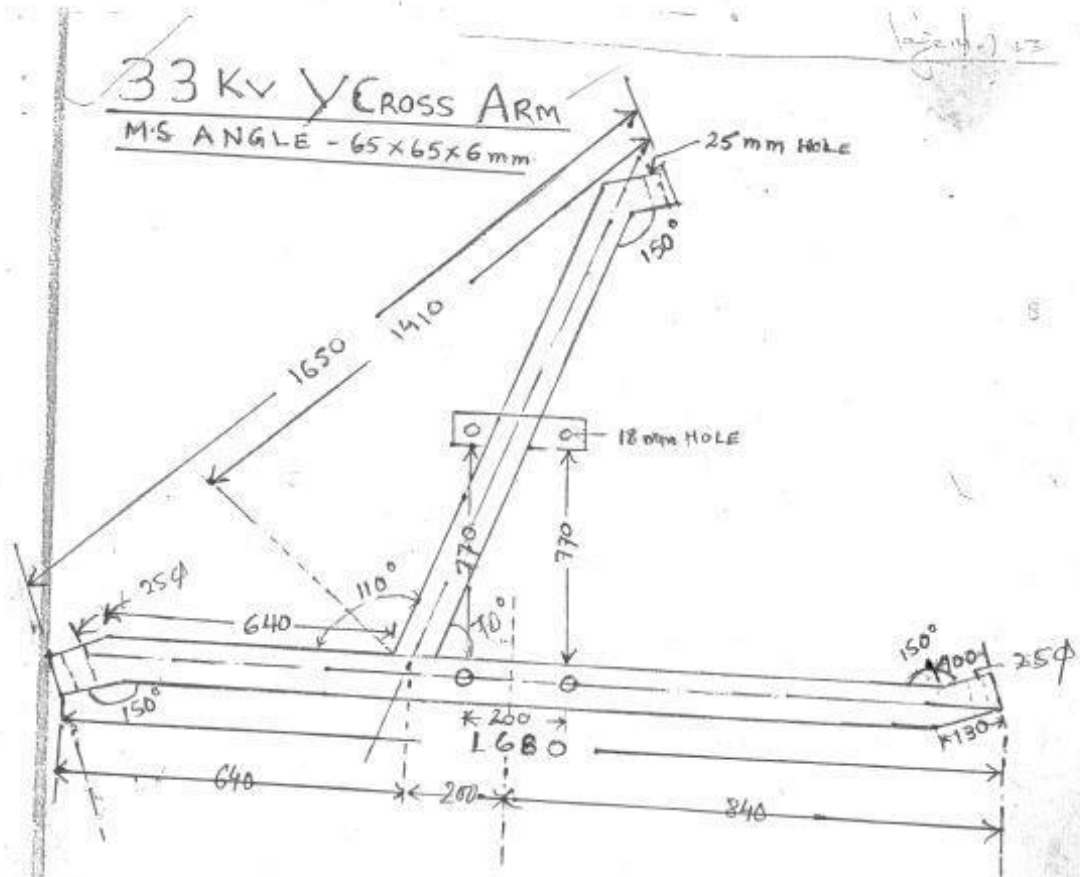


FIG-19



33KV Y-CROSS ARM
M/S ANGLE - 65x65x6mm

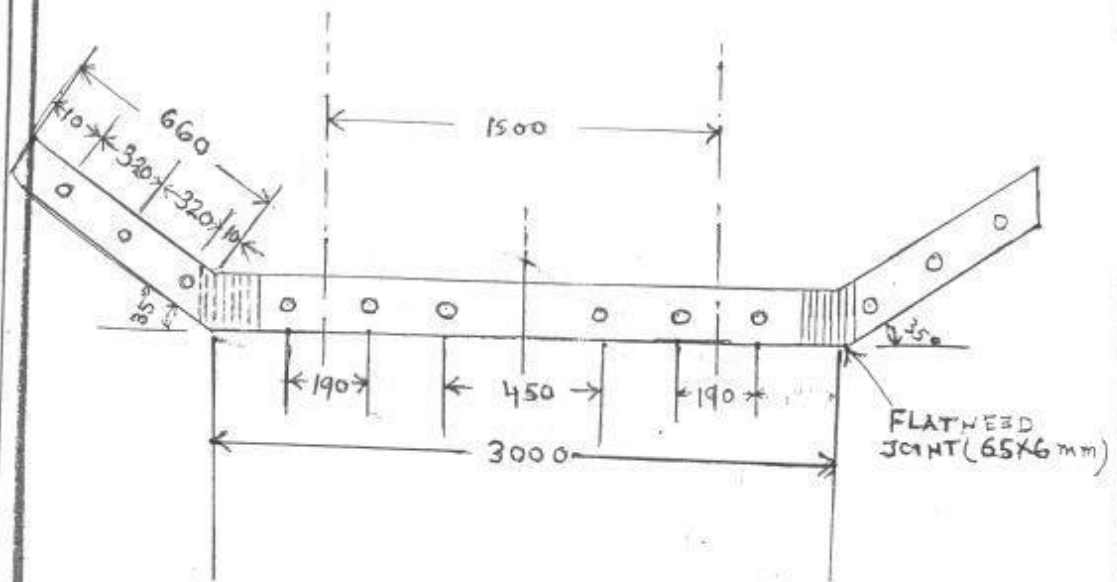
25mm HOLE

18mm HOLE

ALL DIMENSION IN MM
UNLESS OTHERWISE :

FIG-18

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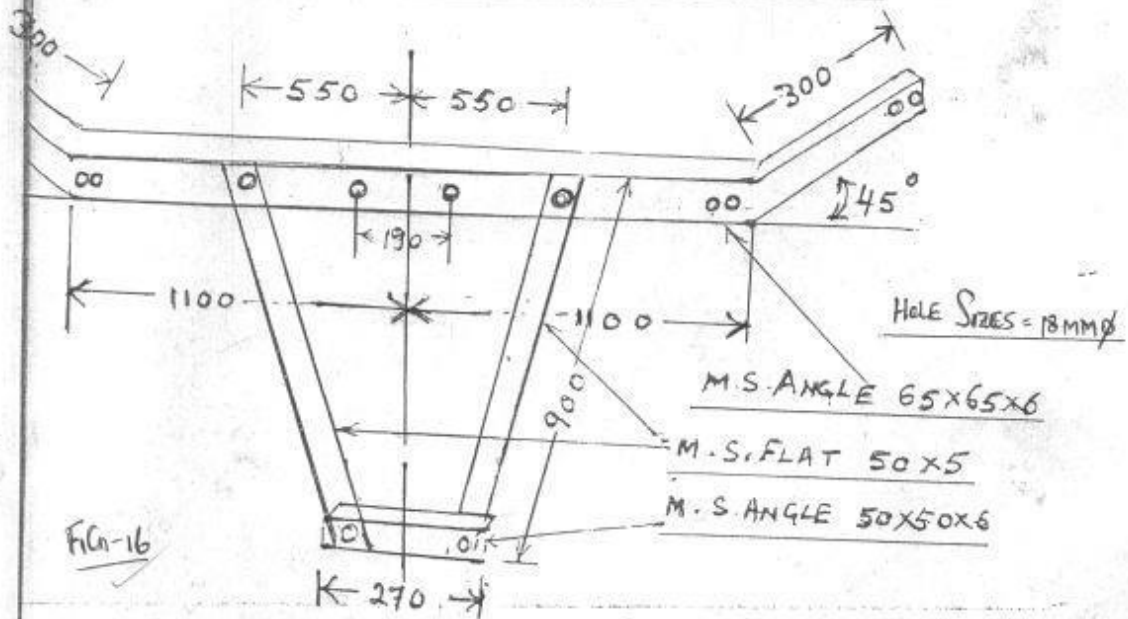


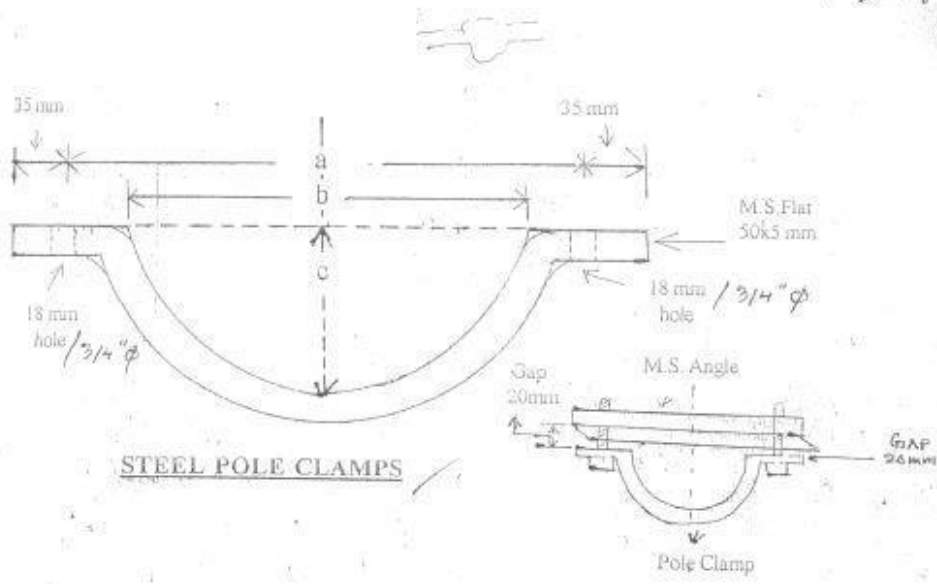
33 KV. GRADLE GUARD CROSS ARM (65x65x6 mm)
 ALL DIMENSIONS ARE IN MM (DOUBLE POLE)
 HOLE SIZE = 18MM ϕ

FIG-17

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CRADLE GUARD FOR SINGLE POLE 11KV LINE





STEEL POLE CLAMPS

Fig- 15

Sl. No.	Steel Pole Clamp Size	a (mm)	b (mm)	c (mm)
1	7.5 mts. (Top)	180	80	57
2	8.0 mts. (Top)	190	92	69
	8.0 mts. (Middle)	210	112	95
	8.0 mts. (Bottom)	240	142	120
3	9.5 mts./12 mts./ND (Top)	225	118	95
	-do- (Middle)	210	142	120
	-do- (Bottom)	240	169	146
4	12 mts/14 mts/HD (Top)	225	199	146
	-do- (Middle)	264	197	174
	-do- (Bottom)	290	223	200

Stay CLAMP

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with ms flat 50x5

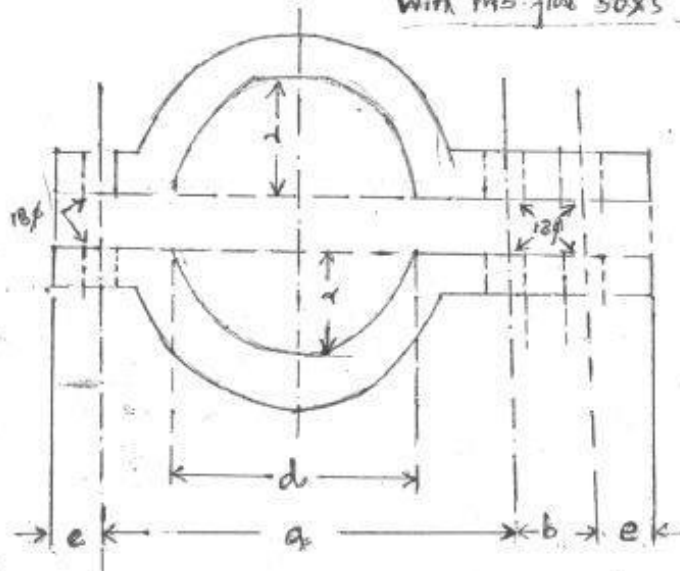


Fig-14

ALL DIMENSIONS ARE IN MM
(ALL DIMENSIONS ARE IN MM)

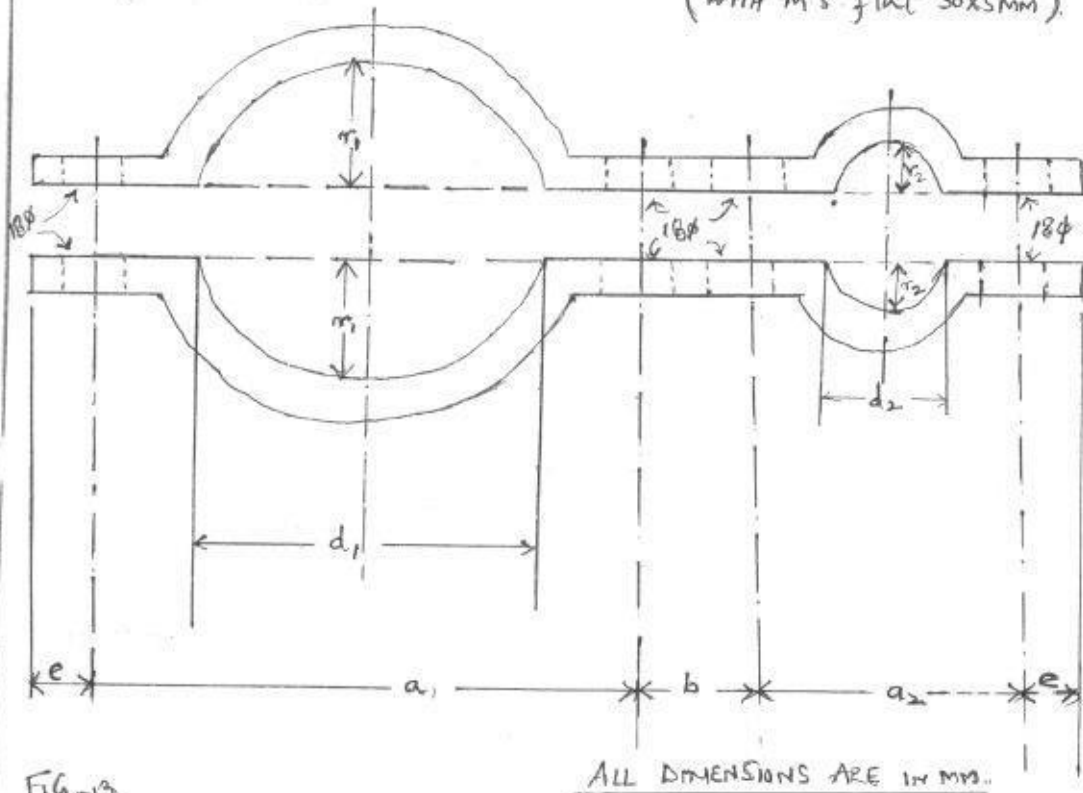
Steel Pole Size	a	b	r	d	e
1. 7.5 meter	145	60	28	76	30
2. 8.0 meter	159	60	34	89	30
3. 9.5 meter 12 meter H/D	184	60	56	114	30
4. 12 meter H/D 14.5 meter	235	60	73	165	30

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STREET LIGHT BRACKET CLAMP

(WITH M S flat 50x5mm)



Pole Size	a ₁	d ₁	r ₁	b	a ₂	d ₂	r ₂	e
7.5mtr (top)	146	76	30	60	110	40	5	30
7.5mtr (middle)	159	89	36	60	110	40	5	30
8.0 mtr (top)	159	89	36	60	110	40	5	30
8.0 mtr (middle)	184	114	49	60	110	40	5	30
7.5/12.0 HD (top)	184	114	49	60	110	40	5	30
9.5/12.0 HD (middle)	210	140	62	60	110	40	5	30
12.0 HD/14.5 (top)	235	165	75	60	110	40	5	30
12.0 HD/14.5 (middle)	261	194	89	60	110	40	5	30

JAM CLAMP

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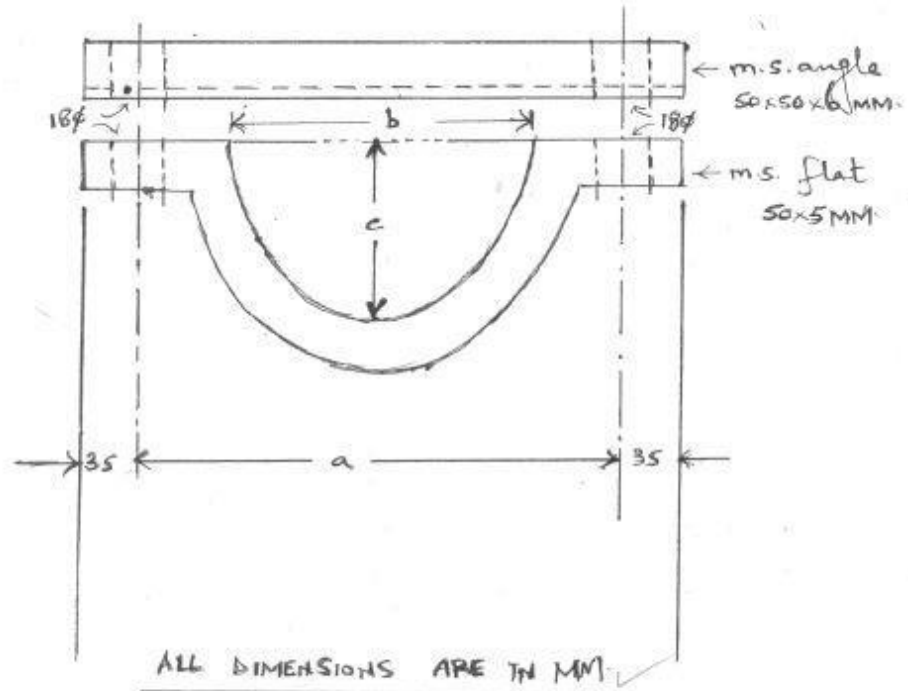
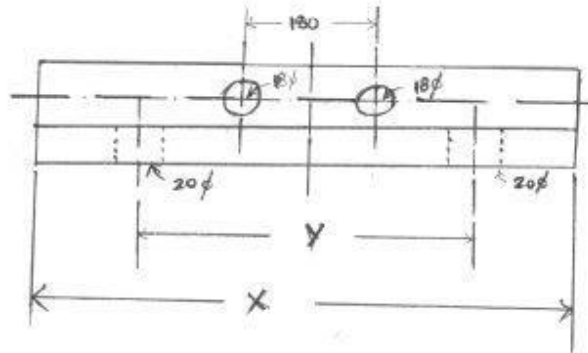


FIG. 12

B.T. POLE SIZE	a	b	c	
80 mtrs (top)	162	92	69	
80 mtrs (middle)	188	118	95	
80 mtrs (bottom)	213	143	120	
95 mtrs/120 HD (top)	188	118	95	
95 mtrs/120 HD (middle)	213	143	120	
95 mtrs/120 HD (bottom)	239	169	146	
12 HD/95 mtrs (top)	239	169	146	
12 HD/145 mtrs (middle)	267	197	174	
12 HD/145 mtrs (bottom)	293	223	200	✓

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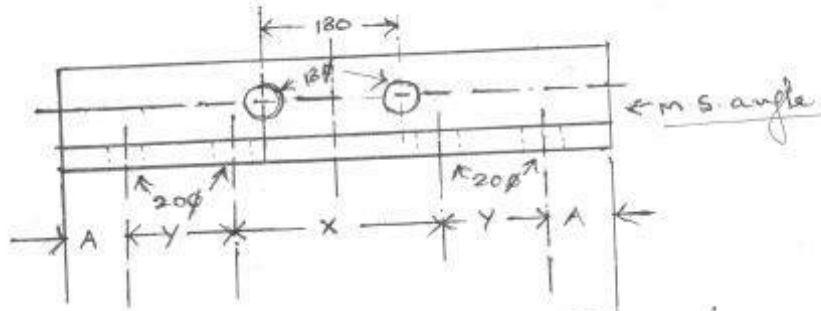
M.S. ANGLE ✓

ALL DIMENSIONS ARE IN MM

FIG-11 ✓

M.S. ANGLE SIZE	X	Y
1. 50x50x6 - 650	650	590
2. 45x45x6 - 460	460	400
3. 35x35x5 - 510	510	450
4. 45x45x6 - 610	610	550

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M.S. ANGLE
ALL DIMENSIONS ARE IN MM.

FIG-10

	M.S. ANGLE SIZE	X	Y	A
1.	50x50x6 - 1370	460	430	25
2.	45x45x6 - 1110	450	300	30

100x280
M. K. Choudhary
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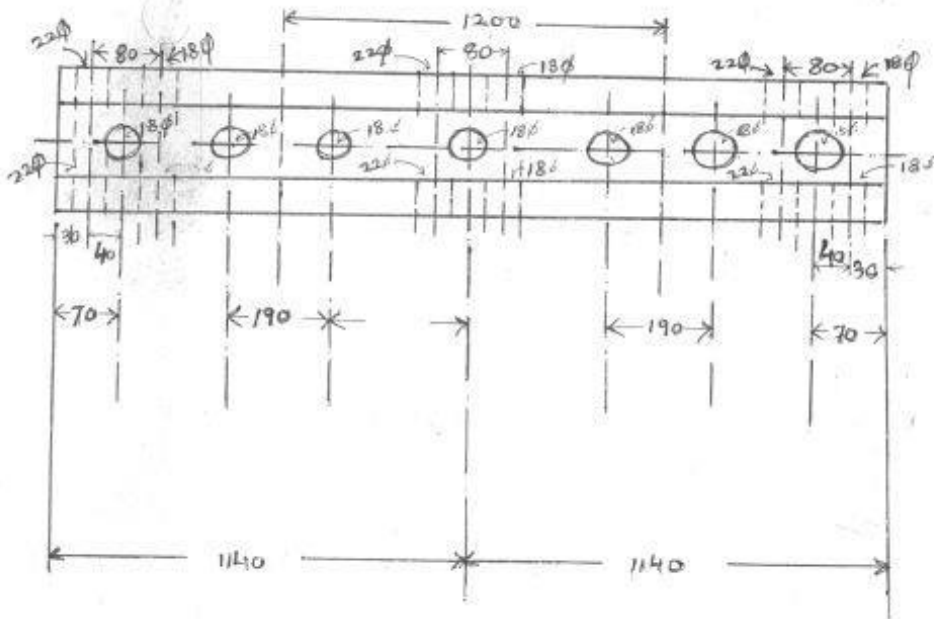


FIG. -8

M.S. CHANNEL = 100x50x8x2280MM.
NOT TO SCALE. ALL DIMENSIONS ARE IN MM.

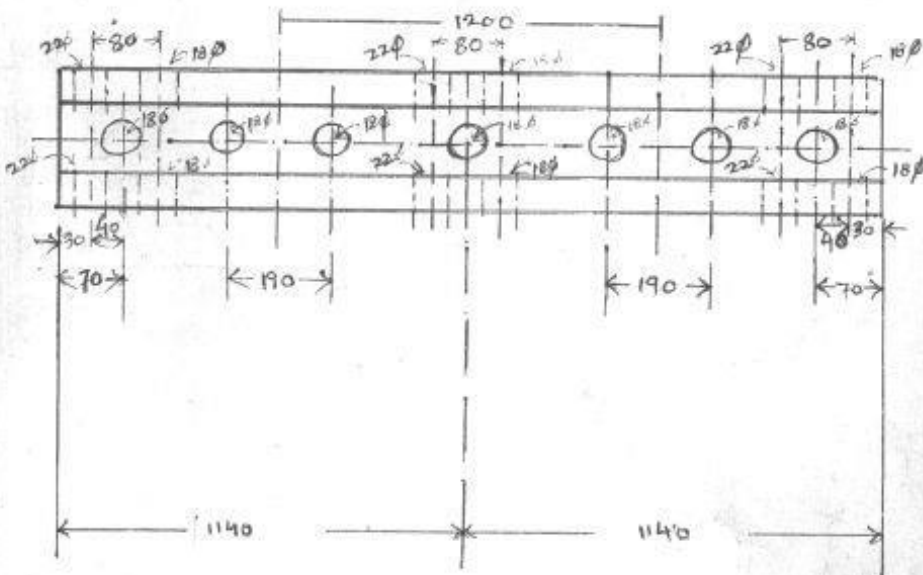


FIG. -9

M.S. CHANNEL = 75x40x4.8x2280MM.

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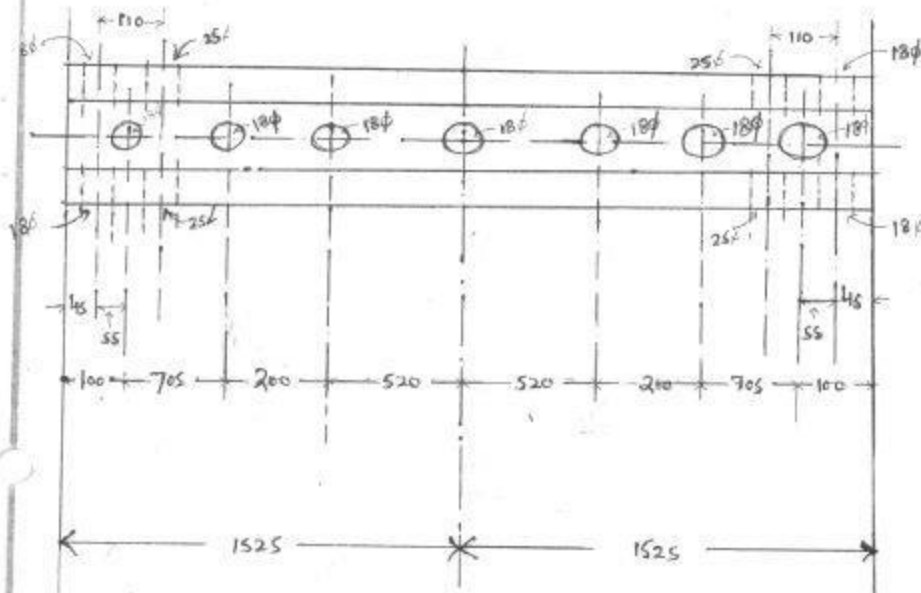


FIG-6

MS channel 125x65x5.3x3050mm
NOT TO SCALE ALL DIMENSIONS ARE IN MM.

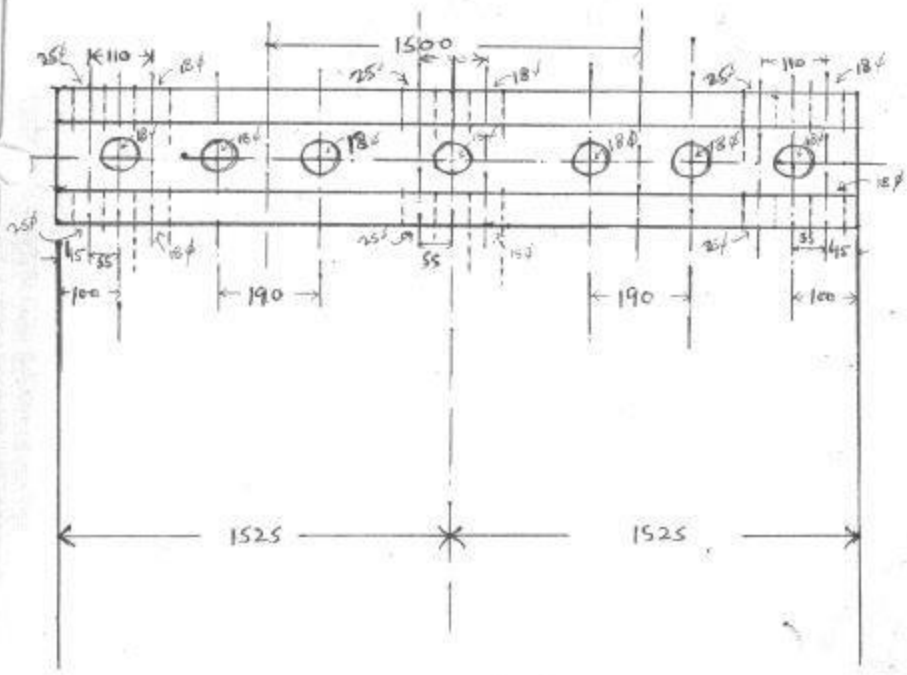
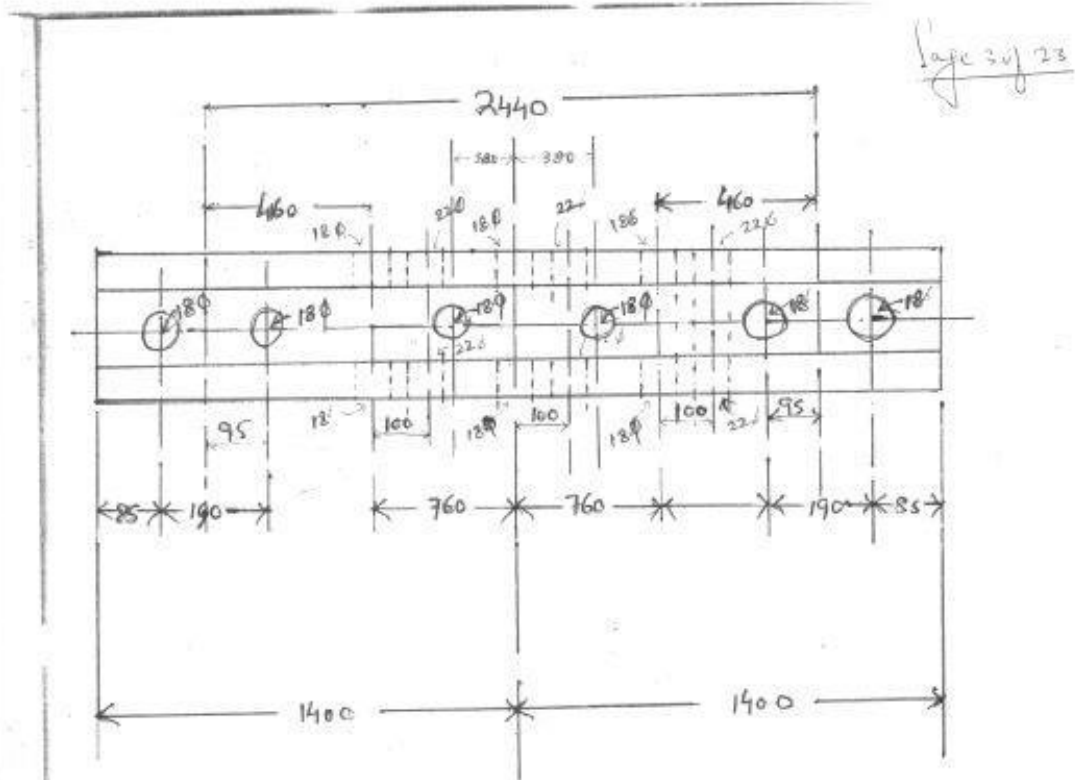


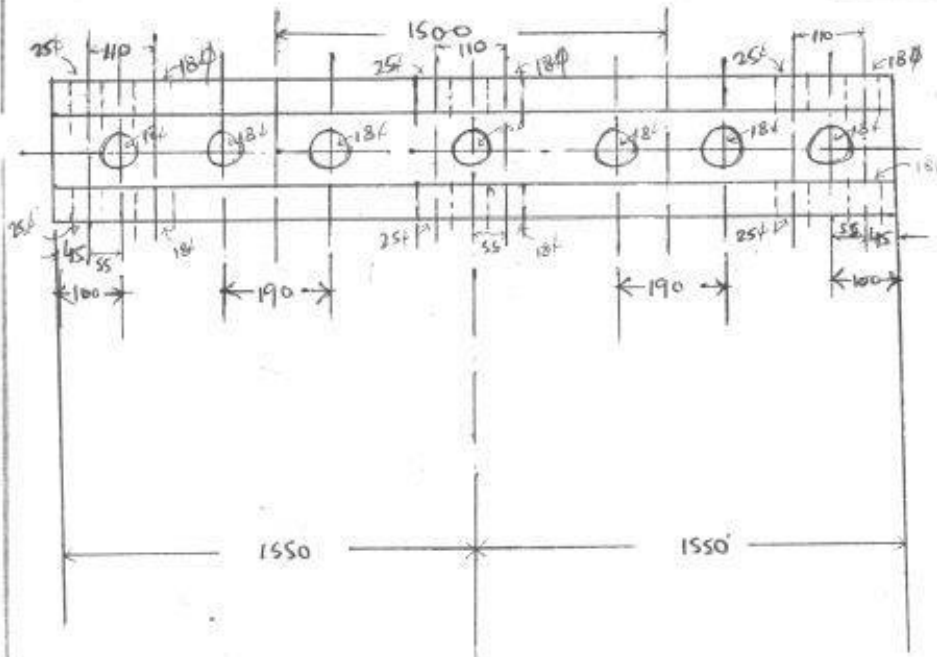
FIG-7

MS CHANNEL 100x50x6x3050mm



M-S. CHANNEL = 100 X 50 X 6 X 280 MM ✓

NOT TO SCALE. ALL DIMENSIONS ARE IN MM



M-S. CHANNEL = 100 X 50 X 6 X 3100 MM ✓

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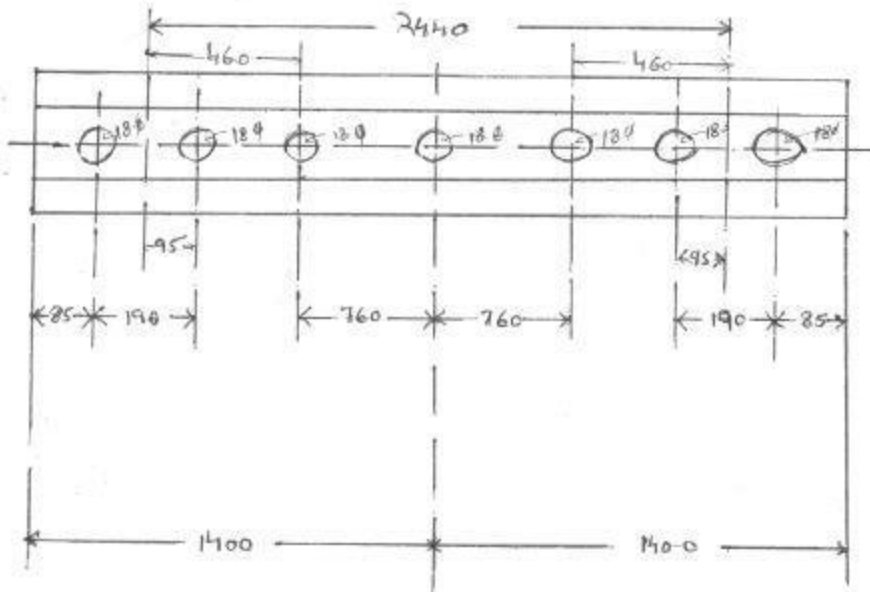


FIG 3

75 X 40 X 4.5 X 2800 MM

M.S. CHANNEL - 75 X 40 X 4.5 X 2800 MM

NOT TO SCALE. ALL DIMENSIONS ARE IN MM.

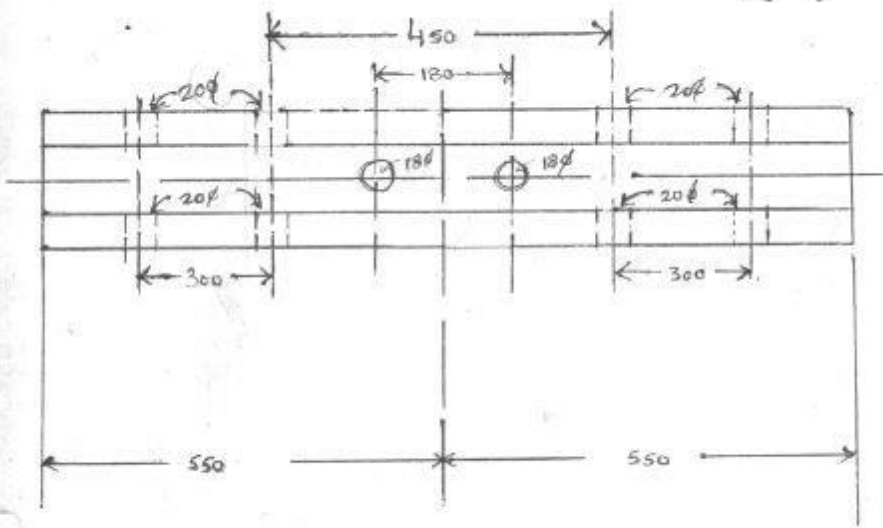


Fig. -1

M.S. CHANNEL = 75x40x4.8 x 1100MM ✓
 NOT TO SCALE ALL DIMENSIONS ARE IN MM.

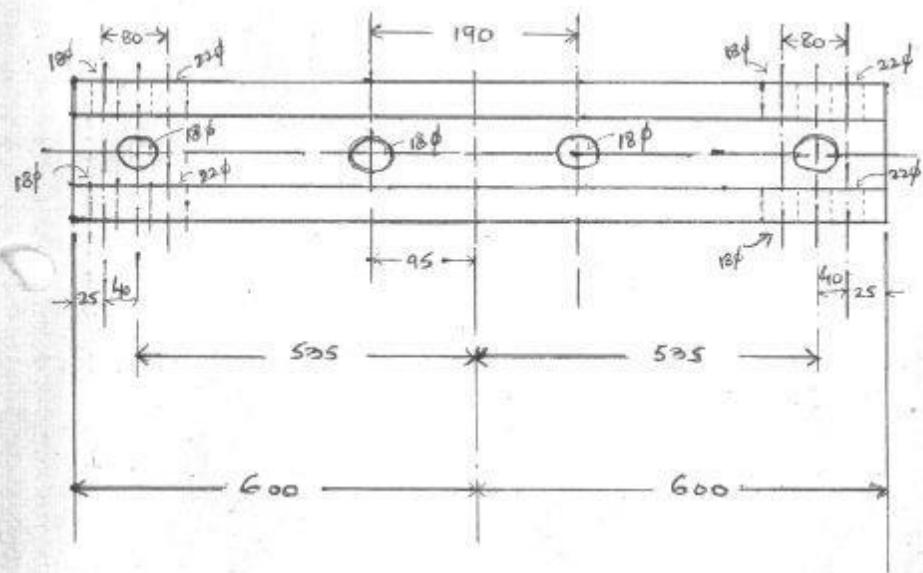
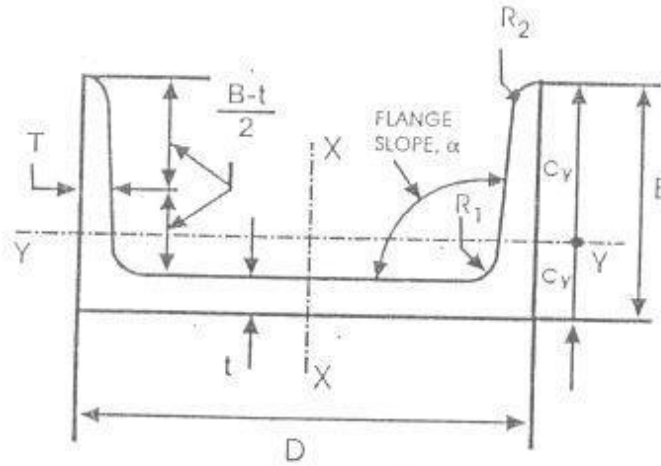


Fig. -2

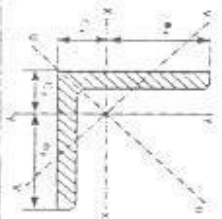
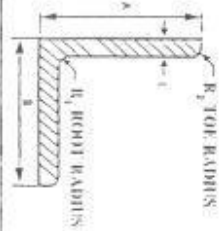
M.S. CHANNEL = 75x40x4.8 x 1200MM ✓
 (11KV SINGLE POLE CROSSARM)

ANNEXURE - I



Rolled Steel Channels : Dimension and Properties (Designation : MC)

Designation (1)	Mass M kg/m (2)	Sectional Area, a cm ² (3)	Dimensions						Sectional Properties							
			D mm (4)	B mm (5)	L mm (6)	T mm (7)	Flange Slope, α deg (8)	R ₁ mm (9)	R ₂ mm (10)	C _y mm (11)	I _x cm ⁴ (12)	I _y cm ⁴ (13)	r _x cm (14)	r _y cm (15)	Z _x cm ³ (16)	Z _y cm ³ (17)
<i>Medium Weight Channels</i>																
MC 75	7.14	9.10	75	40	4.8	7.5	96	8.5	2.4	1.32	78.5	12.9	2.94	1.19	20.9	4.81
MC 100	9.56	12.2	100	50	5.0	7.7	96	9.0	2.4	1.54	192	26.7	3.97	1.48	33.5	7.71
MC 125	13.1	16.7	125	65	5.3	8.2	96	9.5	2.4	1.95	425	61.1	5.05	1.91	68.1	13.4



ROLLED STEEL EQUAL ANGLES
DIMENSION AND PROPERTIES

Designation	Mass Sectional			Dimensions				Sectional Properties											
	M kg/m (1)	Area, <i>a</i> cm ² (2)	A-B mm (3)	t mm (4)	R ₁ mm (5)	R ₂ mm (6)	C _x cm (7)	C _y cm (8)	I _x cm ⁴ (9)	I _y cm ⁴ (10)	I _{xy} cm ⁴ (11)	I _{xx} (cm ⁴) (12)	I _{yy} (cm ⁴) (13)	r _x cm (14)	r _y cm (15)	r _{xy} (cm) (16)	Z _x cm ³ (17)	Z _y cm ³ (18)	Z _{xy} cm ³ (19)
∠ 20 20 - 3	0.9	1.12	20 - 20	3.0	4.0	4.0	0.59	0.59	0.4	0.4	0.6	0.2	0.58	0.58	0.73	0.73	0.37	0.3	0.3
∠ 25 25 - 3	1.1	1.45	25 - 25	3.0	4.5	4.5	0.71	0.71	0.8	0.8	1.2	0.2	0.58	0.58	0.72	0.72	0.37	0.4	0.4
∠ 30 30 - 3	1.4	1.73	30 - 30	3.0	5.0	5.0	0.75	0.75	1.0	1.0	1.6	0.4	0.73	0.73	0.93	0.93	0.47	0.4	0.4
∠ 35 35 - 3	1.6	2.03	35 - 35	3.0	5.0	5.0	0.83	0.83	1.4	1.4	2.2	0.6	0.72	0.72	0.91	0.91	0.47	0.6	0.6
∠ 40 40 - 3	1.8	2.34	40 - 40	3.0	5.5	5.5	0.87	0.87	1.8	1.8	2.8	0.7	0.89	0.89	1.13	1.13	0.57	0.8	0.8
∠ 45 45 - 3	2.1	2.64	45 - 45	3.0	5.5	5.5	0.92	0.92	2.1	2.1	3.4	0.9	0.88	0.88	1.11	1.11	0.57	1.0	1.0
∠ 50 50 - 3	2.3	2.95	50 - 50	3.0	6.0	6.0	0.95	0.95	2.3	2.3	3.6	0.9	1.05	1.05	1.13	1.13	0.67	0.9	0.9
∠ 55 55 - 3	2.6	3.27	55 - 55	4.0	6.0	6.0	1.00	1.00	2.9	2.9	4.7	1.2	1.05	1.05	1.32	1.32	0.67	1.2	1.2
∠ 60 60 - 3	2.6	3.27	60 - 60	5.0	6.0	6.0	1.04	1.04	3.5	3.5	5.6	1.5	1.04	1.04	1.31	1.31	0.67	1.4	1.4
∠ 65 65 - 3	3.0	3.86	65 - 65	6.0	6.0	6.0	1.08	1.08	4.1	4.1	6.5	1.7	1.03	1.03	1.29	1.29	0.67	1.7	1.7
∠ 70 70 - 3	3.5	4.47	70 - 70	6.0	6.0	6.0	1.08	1.08	4.1	4.1	6.5	1.7	1.03	1.03	1.29	1.29	0.67	1.7	1.7
∠ 75 75 - 3	4.0	5.07	75 - 75	6.0	6.0	6.0	1.12	1.12	4.5	4.5	7.1	1.8	1.21	1.21	1.53	1.53	0.77	1.6	1.6
∠ 80 80 - 3	4.5	5.68	80 - 80	6.0	6.0	6.0	1.16	1.16	5.4	5.4	8.6	2.2	1.20	1.20	1.51	1.51	0.77	1.9	1.9
∠ 85 85 - 3	5.0	6.29	85 - 85	6.0	6.0	6.0	1.20	1.20	6.1	6.1	10.0	2.6	1.19	1.19	1.50	1.50	0.77	2.3	2.3
∠ 90 90 - 3	5.5	6.90	90 - 90	6.0	6.0	6.0	1.25	1.25	6.5	6.5	10.4	2.6	1.37	1.37	1.71	1.71	0.87	2.0	2.0
∠ 95 95 - 3	6.0	7.51	95 - 95	6.0	6.0	6.0	1.29	1.29	7.9	7.9	12.6	3.2	1.36	1.36	1.72	1.72	0.87	2.5	2.5
∠ 100 100 - 3	6.5	8.12	100 - 100	6.0	6.0	6.0	1.33	1.33	9.2	9.2	14.6	3.8	1.35	1.35	1.70	1.70	0.87	2.9	2.9
∠ 105 105 - 3	7.0	8.73	105 - 105	6.0	6.0	6.0	1.32	1.32	6.9	6.9	11.1	2.8	1.53	1.53	1.91	1.91	0.97	1.9	1.9
∠ 110 110 - 3	7.5	9.34	110 - 110	6.0	6.0	6.0	1.37	1.37	9.1	9.1	14.5	3.6	1.51	1.51	1.93	1.93	0.97	2.5	2.5
∠ 115 115 - 3	8.0	9.95	115 - 115	6.0	6.0	6.0	1.41	1.41	11.0	11.0	17.6	4.5	1.52	1.52	1.92	1.92	0.97	3.1	3.1
∠ 120 120 - 3	8.5	10.56	120 - 120	6.0	6.0	6.0	1.45	1.45	12.9	12.9	20.6	5.3	1.51	1.51	1.90	1.90	0.96	3.6	3.6

Should be reasonably square

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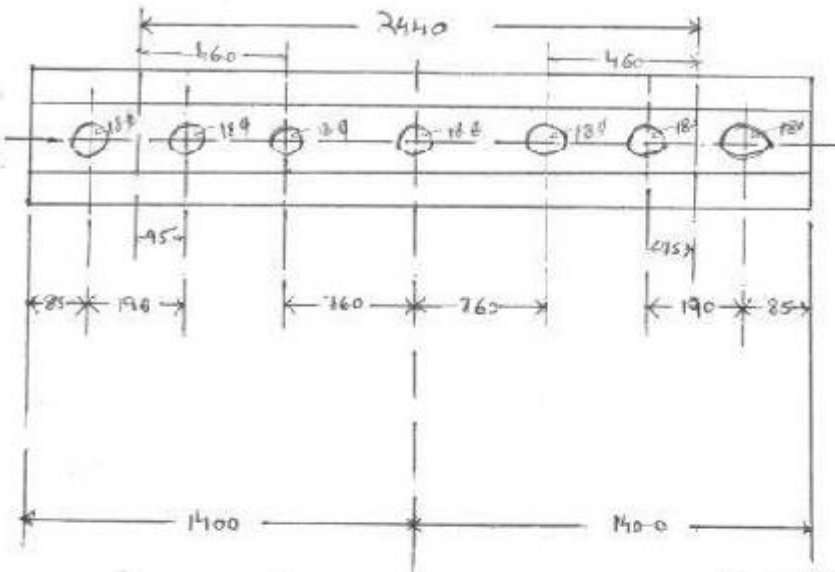


FIG 3

75 X 40 X 4.5 X 2800 MM.

M.S. CHANNEL - 75 X 40 X 4.5 X 2800 MM.

NOT TO SCALE. ALL DIMENSIONS ARE IN MM.
